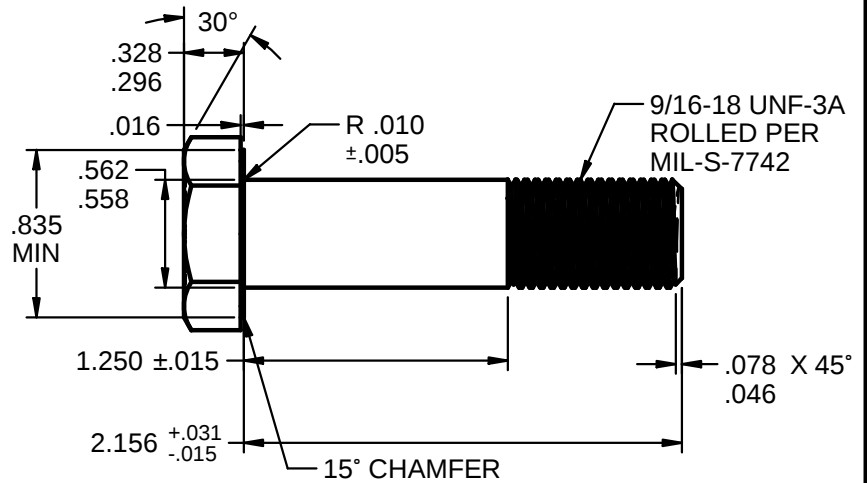
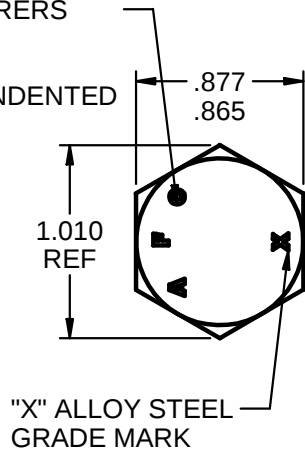


MANUFACTURERS
"AFC" LOGO
.025 MAX
RAISED OR INDENTED



SCALE: 1.0X

DESIGN NOTES: AN9-20A AIRFRAME BOLT

1. LENGTH 2-5/32" (2.156"), GRIP 1-1/4" (1.250"), THREAD 9/16-18 UNF-3A.
2. PROCUREMENT SPECIFICATION NASM6812.
3. MATERIAL ALLOY STEEL PER PROCUREMENT SPECIFICATION.
UNS G40370 AMS6300 DFAR EXEMPT
UNS G87400 AMS6322 DFAR APPLIES
UNS G41400 AMS6382 DFAR APPLIES
UNS G41300 AMS-S-6758 DFAR APPLIES
4. HEAT TREAT AMS-2759 HRC 26-32.
5. FINISH CADMIUM PLATED PER AMS-QQ-P-416, TYPE 2 (YELLOW), CLASS 2.
6. THREADS 9/16-18 UNF-3A ROLLED PROCESS PER MIL-S-7742.
7. TENSILE 23,600 LBS. [104,978 N] MIN.
8. YIELD 18,100 LBS. [80,512 N] MIN.
9. SINGLE SHEAR 18,700 LBS. [83,181 N] MIN. SHORT LENGTH N/A.

EXAMPLE PART NUMBER

AFC 9-20 C2 CADMIUM TYPE 2 YELLOW PLATING
AFC 9-20 C1 CADMIUM TYPE 1 PLAIN WHITE PLATING
AFC 9-20 TDC THERMAL DIFFUSION COATED ASTM A1059
FINISH
LENGTH 2.156"
BODY SIZE & THREAD .563-18 UNF-3A
MANUFACTURER AIRFASCO



ACTUAL SIZE

UNCONTROLLED

CONFORMS TO: NASM3 THRU NASM20
PART NUMBER: AN9-20A

DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS STRICTLY PROHIBITED.

AIRFASCO.com

2655 HARRISON AVE SW, CANTON, OHIO 44706 USA

APPROVALS		DATE	PART NUMBER: AN9-20A_AFC9-20C2		REV
ANGLES	±5°	DRAWN M.B.	11/17/14		
XX	±.03"	CHECKED T.W.	11/17/14		
XXX	±.010"	ENG APPR B.E.	11/17/14		
XXXX	±.001"	MGR APPR D.D.	11/17/14		
SCALE: 1.0X		DRAWING NUMBER: AN9-20A_AFC9-20C2		SHEET 1 OF 1	