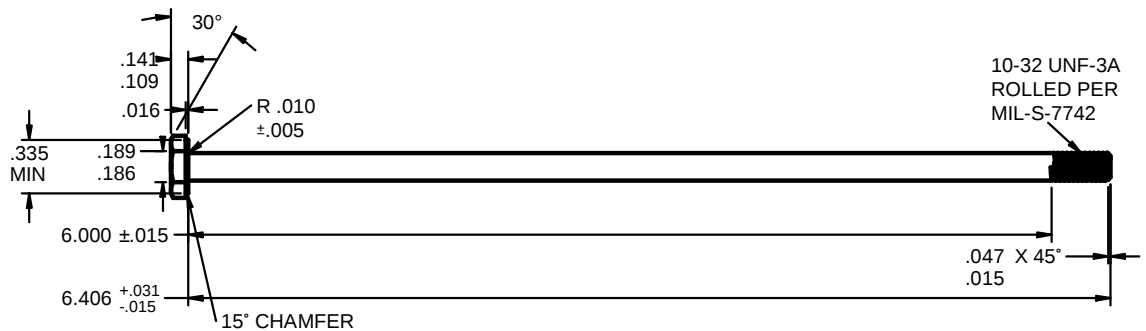
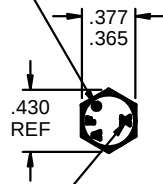


MANUFACTURERS
"AFC" LOGO
.025 MAX
RAISED OR INDENTED



SCALE: .75X

DESIGN NOTES: AN3-63A AIRFRAME BOLT

1. LENGTH 6-13/32" (6.406"), GRIP 6" (6.000"), THREAD 10-32 UNF-3A.
2. PROCUREMENT SPECIFICATION NASM6812.
3. PREFERRED MATERIAL ALLOY STEEL PER PROCUREMENT SPECIFICATION.
UNS G40370 AMS6300 DFAR EXEMPT
UNS G87400 AMS6322 DFAR APPLIES
UNS G41400 AMS6382 DFAR APPLIES
UNS G41300 AMS-S-6758 DFAR APPLIES
4. HEAT TREAT AMS-2759 HRC 26-32.
5. FINISH CADMIUM PLATED PER AMS-QQ-P-416, TYPE 2 (YELLOW), CLASS 2.
6. THREADS 10-32 UNF-3A ROLLED PROCESS PER MIL-S-7742.
7. TENSILE 2,210 LBS. [9,830 N] MIN.
8. YIELD 1,690 LBS. [7,517 N] MIN.
9. SINGLE SHEAR 2,125 LBS. [9,415 N] MIN. SHORT LENGTH N/A.



ACTUAL SIZE

EXAMPLE PART NUMBER

AFC 3-63 C2 CADMIUM TYPE 2 YELLOW PLATING
AFC 3-63 C1 CADMIUM TYPE 1 PLAIN WHITE PLATING
AFC 3-63 TDC THERMAL DIFFUSION COATED ASTM A1059
↑ FINISH
↑ LENGTH 6.406"
↑ BODY SIZE & THREAD .190-32 UNF-3A
↑ MANUFACTURER AIRFASCO

UNCONTROLLED

CONFORMS TO: NASM3 THRU NASM20
PART NUMBER: AN3-63A

DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW, DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982	PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS STRICTLY PROHIBITED.		AIRFASCO.com 2655 HARRISON AVE SW, CANTON, OHIO 44706 USA					
	APPROVALS		DATE		PART NUMBER: AN3-63A_AFC3-63C2		REV	
	ANGLES	±5°	DRAWN	C.D.	6/10/13	SIZE A	MATERIAL: 4037 / 8740 OR AS NOTED	EST. WEIGHT: .053 / EACH LBS. [24.04 g]
	XX	±.03"	CHECKED	T.W.	6/10/13			
XXX	±010"	ENG APPR	B.E.	6/10/13				
XXXX	±001"	MGR APPR	D.D.	6/10/13	SCALE: .75X	DRAWING NUMBER: AN3-63A_AFC3-63C2		SHEET 1 OF 1